

shp 17/11

Work Order ID 76568

76568

November-16-11 3:51:23 PM

Item ID: D350-721-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Clamp Assembly

Start Date: 11/16/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/17/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9486

IIN D350-721

B

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-721-011 / DSI 9486
CHG001

Sulu

M.L.S 11/11/16

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 11-11-17

Rev A

SP 11-11-17

Work Order ID 76568

76568

Page 2

November-16-11 3:51:23 PM

Item ID: D350-721-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Clamp Assembly

Start Date: 11/16/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/17/11 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-721-011 / DSI 9486

Location:

PPP rev: A

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Sp 11-11-17

11/11/17

11/11/17

Picklist Print

November-16-11 3:51:22 PM

Page 2

Work Order ID: 76568

Parent Item: D350-721-011

Parent Item Name: Basket Clamp Assembly

Start Date: 11/16/11

Required Date: 11/17/11

Start Qty: 1.00

Required Qty: 1.00

AN4-15A
Bolt

Purchased

No

110 Each 391.0000

8 8

Location

Loc Qty

Loc Code

ST358

391

118112

4

118648

63

118706

24

119127

100

119449

200

5x
3x

AN960JD416
Washer

NAS1149D0463J

Purchased

No

110 Each 0.0000

16 16
8 m1191097 sp

MS21042L4
Nut

Purchased

No

110 Each 11,616.000

8 8
sp 11-11-17

Location

Loc Qty

Loc Code

ST300

616

117441

51

117601

374

118451

133

118927

58

ST516

6000

119017

6000

ST518

5000

119075

5000

8x

November-16-11 3:51:22 PM

Shop Packet Print

Page 2

Picklist Print

November-16-11 3:51:22 PM

Page 1

2

Work Order ID: 76568

Parent Item: D350-721-011

Parent Item Name: Basket Clamp Assembly

Start Date: 11/16/11

Required Date: 11/17/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2230-1 Lug		Manufactured	No			110	Each	87.0000	3	3			
----------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST470	78	
72811	78	
ST476	9	
67826	6	
70974	3	

D2230-3 Lug		Manufactured	No			110	Each	235.0000	4	4			
----------------	--	--------------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST472	100	
75546	100	
ST476	4	
53881	4	
ST480	131	
70973	1	
73396	10	
74440	120	

D2732 Rubber Extrusion		Manufactured	No			110	f	424.8700	2	2			
---------------------------	--	--------------	----	--	--	-----	---	----------	---	---	--	--	--

(D2732-030) cut qty (8) at 3.00" as per dwg and inspect
per.kit

Location	Loc Qty	Loc Code
ST410	424.87	
70987	424.87	

measured
Sulley

REFERENCE ONLY

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
/ 8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
/ 8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
/ 16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)

